PEDESTRIAN TRUSS SUPERSTRUCTURE
Effective: January 13, 1998
Revised: July 20, 2006

Description: This work shall consist of the design, fabrication, storage, delivery and erection of a welded steel, pedestrian truss superstructure. Also included in this work shall be the furnishing and installation of a deck, all bearings, anchors and/or retainers, railings, fencing and miscellaneous items as indicated on the plans.

Materials:

Truss. Structural steel shall conform to the requirements of Section 1006 of the Standard Specifications, ASTM A847 for cold formed welded square and rectangular tubing, AASHTO M270 Grade 345W (50W) for atmospheric corrosion resistant structural steel, as applicable, unless otherwise shown on the plans or approved by the Engineer. The minimum design parameters shall be according to AASHTO "Guide Specifications for Design of Pedestrian Bridges". All structural steel field connections shall be bolted with high strength bolts. High strength bolts, including suitable nuts and plain hardened washers, shall conform to the requirements of Article 1006.08 of the Standard Specifications.

Deck. The deck type shall be as specified on the plans. The materials shall comply with the applicable portions of the materials section of the Standard Specifications.

When specified for use, the concrete deck and stay-in-place forms shall be non composite. Metal Forms shall have a minimum thickness of 912 microns (0.0359 in.) or 20 Gage and shall be galvanized per ASTM A653 with a Z350 (G165 min.) coating designation.

Railing. The railing shall consist of a smooth rub rail, a toe plate and misc. elements, all located on the inside face of the truss.

Bearings. The bearing shall be designed and furnished as detailed in the plans, in the absence of details, the bearings details shall be as specified by the bridge manufacturer.

When specified for use, elastomeric bearings shall be according to Article 1083 of the Standard Specifications. Teflon surfaces shall be per Article 1083.03 of the Standard Specification and shall be bonded to the bearing plate.

Suppliers. The manufacturer shall be a company specializing in the design and manufacture of pedestrian bridges. The manufacturer shall be certified by AISC according to Article 106.08(b) of the Standard Specifications. The manufacturer shall provide information, to the satisfaction of the Engineer, demonstrating it has successfully provided bridges of similar scope for a minimum of 10 projects. The submittals demonstrating experience shall include names, addresses and telephone numbers of the owners of the structures. This submittal shall be made at the time of the preconstruction conference.

Potential bridge suppliers include but are not limited to:

Continental Custom Bridge Company
8301 State Hwy 29 North
Alexandria, Minnesota 56308
800-328-2047, FAX 320-852-7067

Steadfast Bridges
4021 Gault Ave South
Fort Payne, Alabama 35967
800-749-7515, FAX 256-845-9750

Excel Bridge Manufacturing Company
12001 Shoemaker Avenue
Santa Fe Springs, California 90670
800-548-0054, FAX 562-944-4025

Wheeler Consolidated
9330 James Avenue South
Bloomington, MN 55431
800-328-3986, FAX 952-929-2909

Decker, Incorporated
P.O. Box 4075
Elmira, New York 14904
607-733-1559, FAX 607-733-0296

Anderson Bridges
111 Willow Street
Colfax, WI 54730
715-962-2800, FAX 715-962-2801

Design:

The superstructure shall conform to the clear span, clear width, and railing configuration shown on the contract plans. The AASHTO "Guide Specifications for Design of Pedestrian Bridges" shall govern the design. The design loads shall be as specified by the AASHTO Guide Specification unless otherwise specified in the Contract plans.

The railings shall be designed per AASHTO Design Specifications for bicycle railings. Smooth rub rails shall be attached to the bicycle railing and located at a bicycle handlebar height of 1.1 m (3.5 ft) above the top of the deck.

Prior to beginning construction or fabrication, the Contractor shall submit design calculations and six sets of shop drawings for each pedestrian bridge to the Engineer for review and approval. In addition, for bridges with any span over 46 m (150 ft), or over a State or Federal

Route, or within the States Right-of-Way, a copy of the shop drawings will be reviewed and approved for structural adequacy, by the Bureau of Bridges and Structures prior to final approval of shop drawings. The shop drawings shall include all support reactions for each load type. The following certification shall be placed on the first sheet of the bridge shop plans adjacent to the seal and signature of the Structural Engineer:

> "I certify that to the best of my knowledge, information and belief, this bridge design is structurally adequate for the design loading shown on the plans and complies with the requirements of the Contract and the current 'AASHTO Guide Specifications for Design of Pedestrian Bridges'."

The substructure is designed per AASHTO and based on the assumed truss loads shown on the plans. If the manufacturer's design exceeds those loads and/or the substructure needs to be adjusted to accommodate the truss superstructure chosen, then the Contractor shall submit the redesign to the Engineer for approval prior to ordering any material or starting construction. All design calculations, shop drawings and redesigned substructure drawings shall be sealed by a Structural Engineer licensed in the State of Illinois.

Construction: Truss erection procedures shall be according to the manufacturer's instructions. The deck shall be placed according to the applicable Sections of the Standard Specifications.

When weathering steel is used, all structural steel shall be Prepared according to the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel".

When painting is specified, all structural steel shall be cleaned and painted according to the Special Provision for "Cleaning and Painting New Metal Structures". The color of the finish coat shall be as specified in the plans.

Method of Measurement: The pedestrian truss superstructure will be measured in square meters (square feet) of completed and accepted bridge deck within the limits of the truss superstructure.

Basis of Payment: The pedestrian superstructure will be paid for at the contract unit price per square meter (square foot) for "PEDESTRIAN TRUSS SUPERSTRUCTURE" which will be payment in full for completing the work as described.